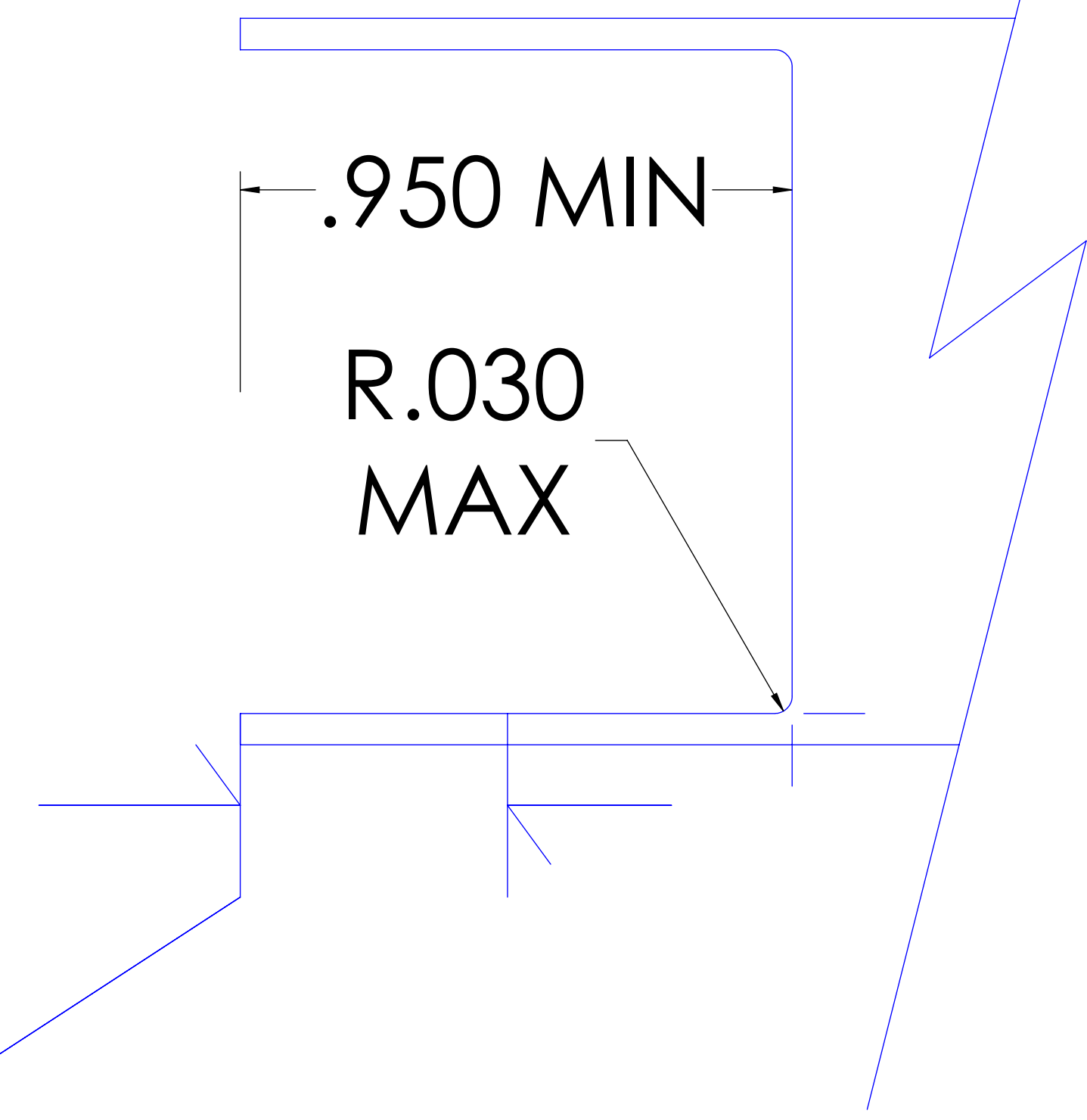


MATING POCKET INFORMATION



REV 1: ADDED POCKET DATA
 REV 2: ADDED ID THREAD SPECS

THE POCKET SHOULD HOLD TO THESE SPECS PRIOR TO THREADING TO INSURE A GOOD FIT.

NOTE: ID THREAD SPECS ARE AS FOLLOWS:
 1.180-24 SPECIAL 3B
 MINOR DIA: 1.140" (+/- .0019")
 PITCH DIA: 1.1578" MAX / 1.1529" MIN

.500" LENGTH OF THREADS SO THE MOUNT WILL FIT TO THE SHOULDER

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	LIBERTY SUPPRESSORS	
DIMENSIONS ARE IN INCHES		DRAWN	DS	4/25/16	TITLE:
TOLERANCE:		CHECKED	DS	2/5/18	BOOSTER INTERFACE PRINT
FRACTIONAL ± .025"		ENG APPR.			SIZE DWG. NO.
ANGULAR: MATCH ± .1°		MFG APPR.			D PRT101
TWO PLACE DECIMAL ± .005		Q.A.			REV
THREE PLACE DECIMAL ± .002		COMMENTS:			1
INTERPRET GEOMETRIC TOLERANCING PER:		ADDED POCKET DATA 2/5/18			SCALE: 4:1
MATERIAL		ADDED ID THREAD SPECS 1/19/19			SHEET 1 OF 1
FINISH					
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				